

**Product Data Sheet**  
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Sikadur®-53 (UF)

## Sikadur®-53 (UF)

Moisture insensitive injection resin

<b>Product Description</b>	Sikadur®-53 (UF) is a solvent-free, two part, moisture insensitive liquid, based on epoxy resin.
<b>Uses</b>	<ul style="list-style-type: none"><li>■ Sikadur®-53 (UF) is used as an injectable resin to seal damp, wet and submerged cracks by high pressure injection</li><li>■ For adhesion of concrete and steel in damp and wet condition (by water displacement)</li></ul>
<b>Characteristics / Advantages</b>	<ul style="list-style-type: none"><li>■ Cures without shrinkage</li><li>■ High resistance to a wide range of aggressive chemicals</li><li>■ Excellent adhesion to salt-water immersed, cement bound substrates</li><li>■ High density ensures complete water displacement</li><li>■ High mechanical strengths even after hardening under water</li></ul>

### Product Data

#### Form

<b>Colours</b>	Part A: colourless Part B: reddish brown Part A+B mixed: reddish brown
<b>Packaging</b>	3 kg (A+B) Pre batched unit Part A: 2.00 kg plastic container Part B: 1.00 kg plastic container

#### Storage

<b>Storage Conditions / Shelf-Life</b>	12 months from date of production if stored properly in original unopened, sealed and undamaged packaging in dry conditions at temperatures between +5°C and +40°C. Protect from direct sun light.
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#### Technical Data

<b>Chemical Base</b>	Epoxy resin.
<b>Mixed Density</b>	~ 1.1 kg/l (at +27°C)
<b>Viscosity</b>	Part A+B: ~ 500 mPa . s (at +30°C)

Construction



## Mechanical / Physical Properties

<b>Compressive Strength</b>	Grouted and cured under water: (According to ASTM C 579)	
	Curing time	+30°C
	1 day	≥40 N/mm <sup>2</sup>
	3 days	≥45 N/mm <sup>2</sup>
	7 days	≥50 N/mm <sup>2</sup>
	14 days	≥50 N/mm <sup>2</sup>
Test specimen size: 50 * 50 * 50 mm		
<b>Tensile Strength</b>	≥30 N/mm <sup>2</sup> (after 14 days at +30°C)	(According to ISO 527)
<b>Bond Strength</b>	Grouted and cured under water (According to ASTM C 882)	
	Curing time	+30°C
	14 days	≥ 8 N/mm <sup>2</sup>
*Concrete failure		
<b>Strength Development</b>	Confirm the strength development by producing cubes on site and testing them for compressive and flexural strength.	

## System Information

### Application Details


<b>Substrate Quality</b>	Concrete, mortar, stone, bricks: Substrates must be sound, clean and free from laitance, grease, oils, old surface treatments or coatings and all loose or friable particles must be removed to achieve a laitance and contaminant free, open textured surface.  Steel: Must be cleaned and prepared thoroughly to an acceptable quality i.e. by blast cleaning and vacuum.
<b>Substrate Preparation</b>	Mortar and concrete must be older than 28 days (depends on minimal requirement of strengths).  Verify the substrate strength (concrete, masonry, natural stone).  Steel substrates must be de-rusted similar to Sa 2.5.  The concrete substrate must be sound and all loose particles must be removed.

### Application Conditions / Limitations

<b>Substrate Temperature</b>	+5°C min. / +40°C max.
<b>Ambient Temperature</b>	+5°C min. / +40°C max.
<b>Material Temperature</b>	Sikadur®-53 (UF) must be at a temperature of between +10°C and +40°C.

### Application Instructions

<b>Mixing</b>	Part A : Part B = 2 : 1 (by weight)
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<b>Mixing Time</b>		<p>Pre-batched units: Mix parts A+B together for at least 3 minutes with a mixing spindle attached to a slow speed electric drill (max. 400 rpm) until the material becomes smooth in consistency and a uniform green colour. Avoid aeration while mixing. Then, pour the whole mix into a clean container and stir again for approx. 1 more minute at low speed to keep air entrapment at a minimum. Mix only that quantity which can be used within its potlife.</p>		
<b>Application Method / Tools</b>	<p>Successful application depends on very careful preparation. The surface to be treated must be structurally sound, free from oil, grease, surface contaminants, dirt, dust and other foreign materials. Concrete which is fully contaminated with oil / grease, must be removed to the depth of sound &amp; uncontaminated concrete.</p> <p>Impregnation of cracks on horizontal slabs: Impregnation is applied with a paint brush or roller until complete saturation of the substrate is achieved. Cracks are sealed by pouring mixed Sikadur®-53 (UF) directly from the mixing vessel between two “dams” made from Sikaflex® sealant. Crack penetrating slabs to their so it should first be sealed on the underside with Sikadur®-31 epoxy mortar or a suitable cementitious Sika mortar</p> <p>Injection of cracks on horizontal / vertical slabs: Injection flange / nipples are fixed along the crack line at an approximately 25 cm center-to-center distance with Sikadur®-31. Crack mouth should be opened and sealed with Sikadur®-31. Crack penetrating slabs to their soffit should also be sealed on the underside with Sikadur®-31 epoxy mortar or a suitable cementitious Sika mortar. Mixed Sikadur®-53 (UF) can be injected under pressure through injection ports using injection pump, such as Wagner finish 270, Aliva AL-1200, AL-1250 or the Sika® Hand Pump. As soon as injection resin oozes out of the next injection port, the first one is sealed and injection process is continued from next port.</p> <p>NB: Please check the potlife of the mixed material in the site prior to application of the grouting equipment.</p> <p>For underwater slab, use of Sikagard®-694F(I) is recommended instead of Sikadur®-31. Also, after mixing Part A &amp; Part B, a waiting time of 15 minutes need to be observed in order to allow the mixture to pre-react for optimal adhesion under water.</p> <p>For horizontal crack, injection should start from any of the ends and to be continued and completed till the last port is used. For vertical crack, injection should start from the lowest port and continued upwards</p>			
<b>Cleaning of Tools</b>	<p>Clean all tools and application equipment with Sika® Colma Cleaner immediately after use. Hardened / cured material can only be mechanically removed.</p>			
<b>Potlife</b>	<p>100 g mass (According to FIP 5.1)</p> <table border="1" data-bbox="624 1397 1517 1442"> <tr> <td data-bbox="624 1397 1070 1442">+30°C</td> <td data-bbox="1070 1397 1517 1442">~ 15 minutes</td> </tr> </table> <p>The potlife begins when the resin and hardener are mixed. It is shorter at high temperatures and longer at low temperatures. The greater the quantity mixed, the shorter the potlife. To obtain longer workability at high temperatures, the mixed adhesive may be divided into portions. Another method is to chill parts A+B before mixing them (not below +5°C).</p>		+30°C	~ 15 minutes
+30°C	~ 15 minutes			
<b>Notes on Application / Limitations</b>	<p>Maximum width of cracks to be injected: 5 mm. Sikadur®-53 (UF) is suitable for dry and damp and submerged conditions.</p>			
<b>Value Base</b>	<p>All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.</p>			
<b>Health and Safety Information</b>	<p>For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.</p>			

## Legal Notes

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



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